

DaimlerChrysler AG

5 Fixing arrangement for fixing a spring and/or damping
 element to a hollow member of a motor vehicle body

10 The invention relates to the fixing arrangement for
 fixing a spring and/or damping element to a hollow
 member of a motor vehicle body of the type specified in
 the preamble of claim 1.

15 DE 198 27 864 C1 discloses such a fixing arrangement,
 in which a through-opening, through which an upper end
 of a spring element projects into the hollow member, is
 let into the lower flange of the hollow member. The
 spring element serves to fix a wheel suspension member
 of the motor vehicle to the hollow member by way of a
 load-distributing support in the form of a damper dome.
20 A disadvantage with this known fixing arrangement is
 that the distance between the wheel suspension member
 and the hollow member of the body is not susceptible to
 any enlargement, for example in order that a longer
 spring and/or damping element may be arranged between
 them.

25 The object of the invention is to create a fixing
 arrangement of the type stated in the introductory
 part, by means of which a longer spring and/or damping
 element can be supported on the hollow member of the
30 motor vehicle body.

 According to the invention this object is achieved by
 the features of the main claim.

REPLACED BY
ART 34 AMDT

Advantageous developments of the invention are set forth in the other claims.

In the fixing arrangement according to the invention
5 the spring and/or damping element passes right through
the hollow member, so that it extends upwards from the
upper flange of the hollow member and advantageously
occupies the overall space generally available above
the hollow member. At the same time the spring and/or
10 damping element is supported on the upper flange of the
hollow member by means of a radially protruding socket.
This embodiment of the fixing arrangement means that a
longer spring and/or damping element extending upwards
out of the hollow member and having a correspondingly
15 large effective length (spring/damper travel) can be
used without the need to modify the distance between
wheel suspension member and hollow member. A space-
saving fixing arrangement is produced, which
nevertheless permits a relatively large spring/damper
20 travel of the spring and/or damping element.

An especially rigid and stable attachment of the spring
and/or damping element is obtained if an adapter plate,
which when fitted is fastened to the socket of the
25 spring and/or damping element with bracing and
separating effect, is supported on the lower flange of
the hollow member.

A further increase in rigidity in the area of the
30 attachment of the spring and/or damping element to the
hollow member is ensured in that a cage, which connects
the upper flange and lower flange of the hollow member
together whilst reinforcing the member cross-section,

is provided between the socket and the adapter plate inside the hollow member.

In particular, the cage exercises an effect on the buckling rigidity of the hollow member if the cage is arranged in the area of an offset of the hollow member - for example, in proximity to the wheel housing or the axle of the motor vehicle.

Further advantages, features and details of the invention will be apparent from the following description of a preferred exemplary embodiment and from the drawings, in which

Fig. 1 shows a perspective view of the rear of a self-supporting vehicle body having the two spring and damping elements arranged according to the invention;

Fig. 2 shows a perspective, partial view of the fixing arrangement according to the invention for fixing the spring and/or damping element to a body rear side member;

Fig. 3 shows a perspective view of the fixing arrangement according to Fig. 2, the side member being shown cut away;

Fig. 4 shows a perspective exploded view of the fixing arrangement according to Figures 2 and 3 with a cage arranged inside the hollow member;

Fig. 5 shows a perspective view of the cage visible in Figures 3 and 4; and

Fig. 6 shows a perspective view of an adapter plate for the fixing arrangement, the plate when fitted being supported against the lower flange of the hollow member.

Fig. 1 shows a perspective view of the rear of a self-supporting motor vehicle body having a trunk 10, which is defined laterally by side walls 14 provided with wheel housings 12, at the bottom by a trunk floor 16 and at the front by a rear wall 18. A spring and damping element 20 of the pneumatic suspension of the motor vehicle is arranged inside each of the wheel housings 12, the elements each being fixed to an assigned rear side member 22 of the motor vehicle, as described further below.

Fig. 2 shows a perspective, partial view of the fixing arrangement for fixing the spring and damping element 20 to the body rear side member 22. The side member 22 here takes the form of a continuous hollow member, which is composed, for example, of sheet metal shells welded together. The side member 22 here has an offset 24 in the area of the wheel housing 12 or a rear axle of the motor vehicle, not drawn in here.

Looking at Fig. 2 in conjunction with Figures 3 and 4, in which the fixing arrangement according to Fig. 2 is represented in a perspective view with the side member 22 cut away, and in a perspective exploded view with the side member 22 cut away, the details of the fixing of the spring and damping element 20 on the rear side member 22 can clearly be seen. A through-opening 30 (Fig. 4) for the spring and damping element 20 is let

into an upper flange 26 and a lower flange 28 of the hollow member 22 respectively, so that the element passes right through the hollow member 22. The part extending upwards above the hollow member 22 comprises
5 a domed cylindrical housing 32, inside which a coil spring (not shown) and a damper are arranged. A wheel suspension member (not shown) is articulated by way of a bearing eye 36 on a coupling bar 34 of the spring and damping element 20, the bar passing right through the
10 hollow member 22.

The spring and damping element 20 is fixed to the side member 22 by way of a load-distributing support 38, which essentially comprises a radially protruding
15 socket 40, integrally joined to the cylindrical housing 32, an adapter plate 42 and a cage 44 (Fig. 3 to 6) arranged inside the side member 22 - between socket 40 and adapter plate 42. The cylindrical housing 32 is here composed of cast metal. The radially protruding
20 socket 40 is made to conform to the shape of the upper flange so that, when fitted, the spring and damping element 20 is supported against the upper flange 26 of the hollow member 22 by way of the socket 40. The adapter plate 42 is made to conform to the shape of the
25 lower flange 28 and when fitted is supported against this, the adapter plate 42 having a central opening 46. The opening 46 is defined by an upwardly extending collar 48 (Fig. 4, 6), which can be inserted into the through-opening 30 in the lower flange 28. When
30 fitted, the socket 40 and the adapter plate 42 are fastened together by four bolted connections 50, being braced and separated from one another by the cage 44, as explained further below.

Fig. 5 shows a perspective view of the cage 44 which is visible in Figures 3 and 4 and which is designed as a separately preassembled unit. The cage comprises an upper plate 52 and a lower plate 54, which run parallel to the assigned upper flange 26 and lower flange 28 of the hollow member 22, and which when fitted bear against these. The cage 44 thereby connects the upper flange 26 and lower flange 28 of the hollow member 22 together whilst reinforcing the member cross-section. Since the upper flange 26 and lower flange 28 of the hollow member 22 converge at an acute angle in the area where the cage 44 is arranged, the lower plate 52 and upper plate 54 extend at an identical acute angle to one another. Four holes 56, between which four screw sleeves 58 extend, are let into both the lower plate 52 and the upper plate 54 respectively. The sleeves 58 are connected to the lower plate 52 and the upper plate 54 by a joined connection, in particular a welded connection. The lower plate 52 and upper plate 54 each comprise an opening 60, the shape of the openings being designed to match the through-opening 30 in the upper flange 26 and lower flange 28 of the hollow member 22. A tubular sleeve 62, by way of which the lower plate 52 and upper plate 54 of the cage 44 are connected together in addition to the screw sleeves 58, is likewise designed to match this shape of the openings 30, 60. The lower plate 52 and upper plate 54 are preferably connected to the tubular sleeve 62 by a joined connection, in particular a welded connection. In the exemplary embodiment shown here, both the lower plate 52 and upper plate 54 and the tubular sleeve 62 are made of a sheet metal. In order to create an especially rigid, separated bracing between the socket 40 on the upper

flange 26 and the adapter plate 42 on the lower flange
28 of the hollow member 22, the upper plate 52 and
lower plate 54 together with the tubular sleeve 62 of
the cage 44 are provided with beads, ribs or similar
5 reinforcements.

Fig. 6 shows a perspective view of the adapter plate 42
with the opening 46 defined by the upwardly projecting
collar 48. Four holes 64, through which the bolted
10 connections 50 pass, are let into the adapter plate 42.

P800753/WO/1

DaimlerChrysler AG

Patent Claims

5

1. A fixing arrangement for fixing a spring and/or
damping element (20) to a continuous hollow member
(22) of a motor vehicle body, into the lower flange
(28) of which a through-opening (30) for the spring
and/or damping element (20) is let, the spring
and/or damping element (20) fixing a wheel
suspension member of the motor vehicle to the hollow
member (22) by way of a load-distributing support
(38), **characterized in that** the spring and/or
damping element (20) passes right through the hollow
member (22) and extends upwards from the upper
flange (26) of the hollow member (22) and that the
spring and/or damping element (20) is supported on
the upper flange (26) of the hollow member (22) by
means of a radially protruding socket (40).

2. The fixing arrangement as claimed in claim 1,
characterized in that an adapter plate (42), which
when fitted is fastened to the socket (40) with
bracing and separating effect, is supported on the
lower flange (28) of the hollow member (22).

3. The fixing arrangement as claimed in claim 1,
characterized in that a cage (44), which connects
the upper flange (26) and lower flange (28) of the
hollow member (22) together whilst reinforcing the
member cross-section, is provided between socket
(40) and plate (42) inside the hollow member (22).

REPLACED BY
ART 34 AMDT

P800753/WO/1

4. The fixing arrangement as claimed in claim 3,
characterized in that the upper flange (26) and
lower flange (28) of the hollow member (22)
converge at an acute angle in the area where the
cage (44) is arranged.
5. The fixing arrangement as claimed in claim 3,
characterized in that a lower plate (52) and an
upper plate (54) of the cage (44) run approximately
parallel to the assigned upper flange (26) and
lower flange (28) of the hollow member (22).
6. The fixing arrangement as claimed in claim 5,
characterized in that the lower plate (52) and the
upper plate (54) of the cage (44) are connected
together by way of a tubular sleeve (62).
7. The fixing arrangement as claimed in claim 5,
characterized in that the lower plate (52) and the
upper plate (54) of the cage (44) are connected
together by way of multiple screw sleeves (58).
8. The fixing arrangement as claimed in claim 3,
characterized in that the cage (44) takes the form
of a preassembled unit.
9. The fixing arrangement as claimed in claim 3,
characterized in that the cage (44) is arranged in
the area of an offset (24) of the hollow member (22).
10. The fixing arrangement as claimed in claim 9,
characterized in that the hollow member (22) is an
offset side member in the area of the wheel housing
(12).

REPLACED BY
ART 34 AMDT